

Product Name: SinoSweet® Aspartame

SinoSweet® Aspartame is an odorless, low-calorie intensive sweetener. It is chemically pure and contains no additives, preservatives, or colors. SinoSweet® Aspartame is GMO free and BSE free. It is widely used in products like table-top sweeteners, carbonated beverages, jams, instant coffee, frozen milk products, chewing gums and salad dressings. Aspartame is available in different grades, such as powder, granules, troche and liquid.

## **Sales** Specification

| Product Grade   |   | SinoSweet <sup>®</sup> Aspartame (Regular Granular) |                                |                              |     |
|---|---|---|--------------------------------|------------------------------|-----|
|   | C <sub>14</sub> H <sub>18</sub> N <sub>2</sub> O <sub>5</sub> |   | CAS No.                        | 22839-47-0                   |     |
| Structure   |   |   | Quantity                       |                              |     |
|   |   |   | Source of Product              | From the package in workshop |     |
| Inspection Standard   |   |   | FCC VII                        |                              |     |
| Item  |   |   | Criteria                       |                              |     |
| 1. Appearance   |   |   | White crystalline Granular     |                              |     |
| 2. Assay (Titrimetric)  |   |   | 98.0% to 102.0% (dried basis.) |                              |     |
| 3. Specific Rotation [a] <sub>D</sub> <sup>20</sup>                     |   |   | +14.5° to +16.5°               |                              |     |
| 4. Loss on Drying   |   |   | ≤4.5%                          |                              |     |
| 5. Residue on Ignition (Sulphated Ash)                                  |   |   | ≤0.2%                          |                              |     |
| 6. Diketopiperazine<br>(5-Benzy1-3, 6-Dioxo-2-Piperazineacetic Acid)    |   |   | ≤1.5%                          |                              |     |
| 7. Other Related Substances   |   |   | ≤2.0%                          |                              |     |
| 8. Transmittance  |   |   | 95.0% min.                     |                              |     |
| 9. Lead   |   |   | ≤1 mg/kg                       |                              |     |
| 10. pH  |   |   | 4.5 to 6.0 units               |                              |     |
| 11. Particle Size   |   |   | 20-60 mesh                     |                              |     |
| Packaging/Shipping  Box or Fiber Dru  Custom packagi                    |   |   | *****                          |                              |     |
| Storage Store under dry and cool condition, and keep product air-tight. |   |   |                                |                              | nt. |

